Material Safety Data Sheet
Chromium Alloyed Stainless Steel grades

1. Product And Company Identification
Outokumpu Stainless Plate, Inc.
549 West State Road 38,
New Castle, IN 47362
Tel. 1-800 349 0023, 1-765 529 0120

Outokumpu Stainless Bar, Inc.
3043 Crenshaw Parkway,
Richburg, SC 29729
Tel. 1-888 458 4600, 1-803 789 5383

Outokumpu Stainless Pipe, Inc.
1101 North Main Street,
Wildwood, FL 34785
Tel. 1-800 731 7473, 1-352 748 1313

Outokumpu Stainless Coil, Inc.
425 North Martingale Road, Schaumburg, IL
Tel. 1-800 833 8703, 1-847 517 4050

Additional information:
Elisabeth Torsner, VP Technology, Outokumpu Stainless, Inc.
Tel. 1-800 349 0023, 1-765 529 0120, (Office hours)
e-mail: elisabeth.torsner@outokumpu.com

Products: Solid stainless steel products, various forms and uses.

Grades and Outokumpu Stainless Trademarks:
405, 409, 410, 416, 429, 430, 434, 439, SF12®, SF100®.
This includes all listed grades with letter prefixes and suffixes as well as PRODEC® suffix.

2. Hazards Identification
Caution! Dust and fumes from welding and other processing are eye, skin and respiratory irritants. May cause metal fume fever.
Attention! Cancer hazard. Dust and fumes can cause cancer.

OSHA Regulatory status
Solid stainless steel products covered by this MSDS are shipped as non-flammable, non-explosive, non-reactive articles and do not constitute a hazardous material in solid form under the terms of OSHA Hazard Communications Act. However, some metallic elements from which this product is manufactured are listed in OSHA Hazard Standard (29 CFR 1910.1000).

Solid stainless steel does not contain hexavalent chromium. Chromium as Cr(VI) compound can be found in fumes and dust formed by grinding, polishing, abrasive blasting, hot rolling, hot forging, thermal cutting or welding of stainless steel. Cr(VI) compounds can also be formed by cleaning stainless steel with strong oxide formers at high pH. Cr(VI) is classified by NTP as “Known to be a human carcinogen” and by ACGIH as A1 “Confirmed Human carcinogen.”

Manganese as metal and inorganic compounds in fumes and dust may cause CNS (manganism).

Potential health effects
No carcinogenic effects resulting from exposure to stainless steel have been reported, either in epidemiological studies or in tests with animals.

Skin contact: Dust may cause irritation possibly leading to dermatitis.

Inhalation: Dust and fumes which may be produced as a by-product during grinding, polishing, abrasive blasting, hot rolling, hot forging, welding, brazing, thermal cutting, pickling and post-fabrication cleaning or similar processes may contain fumes of chromium (VI) oxides and other welding rod components.

Section 11 discusses health effects in more detail.

3. Components/ Information On Ingredients

<table>
<thead>
<tr>
<th>Component</th>
<th>CAS No.</th>
<th>% by Weight</th>
</tr>
</thead>
<tbody>
<tr>
<td>Iron</td>
<td>7439-89-6</td>
<td>Balance</td>
</tr>
<tr>
<td>Silicon</td>
<td>7440-21-3</td>
<td>0 - 1.0</td>
</tr>
<tr>
<td>Manganese</td>
<td>7439-96-5</td>
<td>0 - 1.25</td>
</tr>
<tr>
<td>Chromium</td>
<td>7440-47-3</td>
<td>10.5 - 19</td>
</tr>
<tr>
<td>Nickel</td>
<td>7440-02-0</td>
<td>0 - 0.75</td>
</tr>
<tr>
<td>Molybdenum</td>
<td>7439-98-7</td>
<td>0 - 1.25</td>
</tr>
<tr>
<td>Titanium</td>
<td>7440-32-6</td>
<td>0 - 0.75</td>
</tr>
<tr>
<td>Copper</td>
<td>7440-50-8</td>
<td>0 - 0.6</td>
</tr>
<tr>
<td>Cobalt</td>
<td>7440-48-4</td>
<td>0 - 0.6</td>
</tr>
</tbody>
</table>

Trace elements: All trace elements as cadmium, lead, mercury, hexavalent chromium, antimony, beryllium, and bismuth are below the levels specified in the European ELV and RoHS Directives, the Japanese Green Procurement Standardization Initiative, and the US EIA Joint Industry Guide JIG.

Other elements may be present such as Carbon, Nitrogen, Sulfur, Phosphorous, Boron, Aluminum, Calcium, Columbium, Tantalum and Tungsten. These are either not hazardous or below 0.1% concentration.

4. First Aid Measures
Employ first aid techniques recommended by the American Red Cross.
2 Material Safety Data Sheet
Chromium Alloyn Stainless Steel grades

Eye Contact: In case of irritation from particulate, immediately flush with plenty of water for 15 minutes and call for medical assistance.

Skin contact: In case of skin irritation or laceration, wash thoroughly with plenty of soap and water.

Inhalation: Not applicable to stainless steel in massive form. Inhalation of dust and/or fumes from grinding, cutting and welding operations – If breathing is difficult remove person from exposed area to fresh air.

Ingestion: Accidental ingestion is unlikely. If ingested, call for medical assistance.

5. Fire Fighting Measures
Stainless steels are not combustible. There are no special hazards or precautions associated with stainless steels if in vicinity of a fire.

6. Accidental Release Measures
Not applicable.

7. Handling And Storage
There are no special technical measures involved for handling stainless steels. Normal precautions should be taken to avoid physical injury from coiled or bundled products, possibly with sharp edges.

- Do not use straps or bands, used to secure some products, for lifting. Coil and bundled products (e.g. sections, rods, bars) may spring apart when the banding is removed and the banding itself could cause eye or other injury when tension is released.
- Certain products may, as a result of processing, be brittle or have residual stresses that might cause fracture or significant deformation.
- All products are likely to have sharp edges that could cause lacerations and flying particles may be produced when shearing.
- Adopt suitable work procedures to take account of hazards arising from the risk of fracturing or the release of tension when breaking open banding.
- Use suitable racks to ensure stability when stacking narrow coils or bundled material.

8. Exposure Controls/ Personal Protection

Exposure guidelines
There are no occupational exposure limits for stainless steels. Occupational exposure limits apply to some components and certain of their compounds. Table 2 shows limits according to current US legislation.

Engineering controls
Employ appropriate control measures when welding, brazing,

Occupational exposure limits 8-hour TWA mg/m3

<table>
<thead>
<tr>
<th>Component</th>
<th>OSHA PEL</th>
<th>ACGIH TLV</th>
<th>ACGIH</th>
<th>NTP</th>
<th>IARC</th>
</tr>
</thead>
<tbody>
<tr>
<td>Iron oxide, dust &amp; fume</td>
<td>as Fe</td>
<td>10</td>
<td>5</td>
<td>A4</td>
<td>No</td>
</tr>
<tr>
<td>Silicon dust</td>
<td></td>
<td>15</td>
<td>5 (R)</td>
<td>NE</td>
<td>No</td>
</tr>
<tr>
<td>Manganese, inorganic compounds</td>
<td>as Mn</td>
<td>5</td>
<td>0.2</td>
<td>No</td>
<td>No</td>
</tr>
<tr>
<td>Manganese, fume</td>
<td>as Mn</td>
<td>5</td>
<td>NE</td>
<td>No</td>
<td>No</td>
</tr>
<tr>
<td>Chromium metal</td>
<td>as Cr</td>
<td>1</td>
<td>0.5</td>
<td>A4</td>
<td>No</td>
</tr>
<tr>
<td>Chromium Cr(II) and Cr(III) compounds</td>
<td>as Cr</td>
<td>0.5</td>
<td>0.5</td>
<td>A4</td>
<td>No</td>
</tr>
<tr>
<td>Cr(VI) compounds, water soluble</td>
<td>as Cr</td>
<td>5 µg/m3</td>
<td>0.05</td>
<td>A1, BEI</td>
<td>A</td>
</tr>
<tr>
<td>Cr(III) compounds, insoluble</td>
<td>as Cr</td>
<td>5 µg/m3</td>
<td>0.01</td>
<td>A1</td>
<td>A</td>
</tr>
<tr>
<td>Nickel, in alloys</td>
<td>as Ni</td>
<td>1</td>
<td>1.5 (I)</td>
<td>A5</td>
<td>No</td>
</tr>
<tr>
<td>Nickel, elemental metallic</td>
<td>as Ni</td>
<td>1</td>
<td>1.5 (I)</td>
<td>A5</td>
<td>B</td>
</tr>
<tr>
<td>Nickel, soluble inorganic compounds</td>
<td>as Ni</td>
<td>1</td>
<td>0.1 (I)</td>
<td>A4</td>
<td>A</td>
</tr>
<tr>
<td>Nickel, insoluble inorganic compounds</td>
<td>as Ni</td>
<td>1</td>
<td>0.2 (I)</td>
<td>A1</td>
<td>A</td>
</tr>
<tr>
<td>Nickel, sulfide</td>
<td>as Ni</td>
<td>NA</td>
<td>0.1 (I)</td>
<td>A1</td>
<td>A</td>
</tr>
<tr>
<td>Nickel, carbonyl</td>
<td>as Ni</td>
<td>0.007</td>
<td>NE</td>
<td>No</td>
<td>A</td>
</tr>
<tr>
<td>Molybdenum, soluble compounds</td>
<td>as Mo</td>
<td>5</td>
<td>0.5(R)</td>
<td>A3</td>
<td>No</td>
</tr>
<tr>
<td>Molybdenum, metal and insoluble compounds</td>
<td>as Mo</td>
<td>15</td>
<td>10(R)</td>
<td>No</td>
<td>No</td>
</tr>
<tr>
<td>Titanium in titanium dioxide form</td>
<td></td>
<td>15</td>
<td>10</td>
<td>A4</td>
<td>No</td>
</tr>
<tr>
<td>Copper, fume, current</td>
<td>as Cu</td>
<td>0.1</td>
<td>0.2</td>
<td>No</td>
<td>No</td>
</tr>
<tr>
<td>Copper, dusts and mists, current</td>
<td>as Cu</td>
<td>1</td>
<td>1</td>
<td>No</td>
<td>No</td>
</tr>
<tr>
<td>Copper, elemental/metal and oxides proposed</td>
<td>as Cu</td>
<td>NE</td>
<td>0.1</td>
<td>A4</td>
<td>No</td>
</tr>
<tr>
<td>Copper, soluble compounds, proposed</td>
<td>as Cu</td>
<td>NE</td>
<td>0.05</td>
<td>A4</td>
<td>No</td>
</tr>
<tr>
<td>Cobalt and inorganic compounds</td>
<td>as Co</td>
<td>0.1</td>
<td>0.02</td>
<td>A3, BEI</td>
<td>B</td>
</tr>
</tbody>
</table>

TWA=Time Weighted Average, STEL=Short Term Exposure Limit NE=Not Established, R=Respirable fraction I=Inhalable fraction, BEI=Biological Exposure Index ACGIH Ratings: A1=Confirmed Human Carcinogen, A2=Suspected Human Carcinogen, A3=Confirmed Animal Carcinogen with Unknown Relevance to Humans, A4=Not classifiable as a Human Carcinogen, A5=Not suspected a Human Carcinogen, NTP Ratings: A=Known to be a human carcinogen, B=Reasonably anticipated to be a human carcinogen, IARC Groups: 1=Carcinogenic to humans, 2A=Probably carcinogenic to humans, 2B=Possibly carcinogenic to humans, 3=Not classifiable as to carcinogenicity to humans.

thermal cutting, burning, sawing, grinding, or post fabrication cleaning of stainless steel. Use local exhaust and dilution ventilation to control dust and/or fumes.


Pickling, acid cleaning and neutralization of cleaning wastes: Read and understand the cleaning product MSDS, manufacturers instruction and precautionary labels for cleaning agents.

Unintended use of strong oxidizers (high pH) on stainless steel may cause Cr(VI) compounds to form at ambient temperatures.

Eye/face protection: Wear ANSI Z87.1 approved safety glasses with side shields or goggles where metal dust or fume is present. Use appropriate eye protection, including welding helmets and/or face shields with protective filter lenses when welding, brazing or thermal cutting. Select welding lens shades from the American Welding Society (AWS) publication F2.2. Use appropriate eye/face protection when cleaning and pickling stainless steel.

Skin protection: Wear protective gloves while handling stainless steel to prevent cuts and skin abrasions, and to reduce the risk of sensitization from skin contact. Wear appropriate hand protection when welding, brazing and thermal cutting. Wear acid proof gloves when cleaning and pickling stainless steels.

Respiratory protection: Use a NIOSH-approved respirator for dust and fumes or an air supplied respirator where local exhaust or general dilution ventilation does not keep exposures below the PEL or TLV for air contaminants.

Protective clothing: Wear suitable protective clothing and equipment, such as hand and eye protection to take account of hazards arising from the risk of fracturing or the release of tension when breaking open banding. Safety shoes are recommended. Wear appropriate hand and body protection during welding, brazing, and thermal cutting on stainless steel. Refer to ANSI Z49.1 for more information. Wear appropriate hand and body protection when cleaning and pickling stainless steel.

General Hygiene Considerations: Do not eat, smoke, or drink in areas where metal dust or fume is present. Utilize good personal hygiene including washing hands and face prior to eating or drinking.

9. Physical And Chemical Properties

Color: Varying from dull very light grey, to shiny metallic light grey to bright mirror-finish

Odor:

Odor threshold: Not applicable

Physical state: Solid

pH: Not applicable

Melting point: 2500 – 2760°F (1370 – 1520°C)

Boiling point: Not applicable

Flash point: Not applicable

Evaporation rate: Not applicable

Flammability: Not applicable

Explosive limits: Not applicable

Vapor pressure: Not applicable

Vapor density: Not applicable

Specific gravity: 0.27 - 0.30 lbs./in³ (7.7 - 8.1 kg/dm³)

Solubility: Insoluble

Partition coefficient: Not applicable

Auto-ignition temperature: Not applicable

Decomposition temperature: Not applicable

Thermal expansion (ambient to 100°C): 10 – 16 x10⁻⁶ m/m°C

Thermal conductivity (ambient temperature): 12 – 30 W/m°C

Magnetic: Ferritic and martensitic stainless steels covered by this MSDS are magnetic.

10. Stability And Reactivity

Chemical stability: Stable and non-reactive under normal ambient atmospheric conditions.

Conditions to avoid: None known

Incompatible materials: May react in contact with strong acids to release gaseous acid decomposition products, e.g. hydrogen, oxides of nitrogen. Use of strong oxidizers (high pH) on stainless steel may cause Cr(VI) compounds to form at ambient temperatures.

Possibility of hazardous by-products – Welding fumes:

Various fumes and gases may be produced when stainless steel is subjected to welding, brazing, thermal cutting, and similar processes at high temperature. Such fumes and gases cannot be simply classified. The composition and quantity of both are dependent upon the composition of the base metal and the process, procedures, and consumables being used. Other conditions which also influence the composition and quantity of the fumes and gases to which workers may be exposed include: coatings on the base metal (such as paint, plating, galvanizing, and phosphate coatings), the number of workers performing welding, brazing, thermal cutting, or other related operations, the volume of the work area, the quantity of consumables used, the design and amount of ventilation delivered, the position of the worker's head with respect to the fume plume, and the presence of contaminants in the atmosphere (such as chlorinated hydrocarbon vapors from solvent, cleaning, or painting activities) which may decompose by the arc into toxic gases such as phosgene.

Decomposition products from welding, brazing, thermal cutting operations will include those originating from the volatilization, reaction, or oxidation of ingredients in welding rods, fluxes, and fillers, plus those from the base metal and coatings, etc. Possible decomposition products that may be generated during welding, brazing or thermal cutting include complex oxides of the
ingredients listed in Section 3. Fumes generated during welding, brazing, or thermal cutting may contain: chromium compounds, including hexavalent chromium (Cr VI); nickel; manganese; iron; molybdenum; and silicon compounds.

The employer is required by OSHA to limit the worker’s level of exposure to chemicals for which OSHA has established a PEL in 29 CFR 1910 Subpart Z. The only way to determine a worker’s exposure to welding, brazing or thermal cutting decomposition products is by sampling and analyses using accepted industrial hygiene techniques. The composition and quantity of the fumes and gases to which a worker is exposed can be established from an air sample(s) obtained from inside the welder’s helmet, if worn, or in the worker’s breathing zone. Review ANSI/AWS F1.1 and F1.3 standards for further information on air sampling for welding decomposition products.

11. Toxicology Information

Acute effects
In its solid form stainless steel does not present an inhalation, absorption, or ingestion hazard.

Short-term over-exposure to the fumes generated by hot rolling, hot forging, welding, brazing, or thermal cutting on stainless steel may result in dizziness; nausea; and irritation of the eyes, skin, lungs, nose and throat. Metal fume fever, a flu-like illness lasting about 24 hours with chills, ache, cough, and fever can be caused by overexposure to metal fumes, including iron, chromium, manganese and copper.

Metal dust particles may cause eye, skin and/or respiratory system irritation. Acute asthma attacks may be experienced by asthmatics when metal dust or fume is inhaled.

Chronic effects, inhalation or ingestion

Dust and fumes
Grinding, polishing, abrasive blasting, hot rolling, hot forging, thermal cutting or welding may produce stainless steel dust or fumes containing complex or mixed oxides (spinels) of its components. Over long periods, inhalation of excessive airborne levels may have long term health effects, primarily affecting the lungs, e.g. lung fibrosis, or pneumoconiosis. Overexposure to iron oxide can cause siderosis (deposits of iron in the lungs) which may affect pulmonary function. However, studies of workers exposed to nickel powder and dust and fumes generated in the production of nickel alloys and stainless steels have not indicated a respiratory cancer hazard.

Nickel
For stainless steels there is no direct evidence of carcinogenic effects in man, nor indirect evidence from animals tested by relevant routes, i.e. inhalation or ingestion. In other studies, using non-relevant routes in animals, alloys with up to 40% nickel caused no significant increase in cancer.

The National Toxicology Program modified its classification of nickel in the 10th Report on Carcinogens, 2002. Nickel alloys, e.g. stainless steels were reviewed but were excluded due to inadequate human data and insufficient rodent cancer data to list. NTP regards metallic nickel as “Reasonably anticipated to be a carcinogen” and nickel compounds are “Known human carcinogens.”

California Proposition 65 has adopted the same distinctions as NTP.

ACGIH is now classifying elemental nickel as A5 “Not suspected as a Human carcinogen.”

OSHA has not made a distinction and lists “nickel metal and insoluble compounds” in 29 CFR 1910.1000.

Chromium
Grinding, polishing, abrasive blasting, hot rolling and hot forging dust, welding fumes and thermal cutting fumes may contain Cr(VI) hexavalent chromium compounds. Studies have shown that some hexavalent chromium compounds can cause cancer.

Chromium as Cr(VI) hexavalent compound in fumes and dust is classified by NTP as “Known to be a human carcinogen” and by ACGIH as A1 “Confirmed Human carcinogen.”

Chromium as metal or Cr(II) and Cr(III) oxides is not listed by NTP and is classified by ACGIH as A4 “Not classifiable as a human carcinogen.” However, epidemiological studies amongst welders indicate no extra risk of cancer when welding stainless steels, compared to the slightly increased risk when welding steels that do not contain chromium.

Manganese
Overexposure to manganese can result in central nervous system effects referred to as manganism, including symptoms of muscular weakness, impaired speech and tremors similar to Parkinson’s disease. However, a new study of 49,488 male welders compared to 489,572 men from the general Swedish population did not reveal any statistically significantly increased risks for Parkinson’s disease or other basal ganglia and movement disorders for welders compared with an age and geographically matched general population comparison cohort.

Molybdenum and copper
Both molybdenum and copper are necessary nutritional elements. High doses of molybdenum may antagonize absorption of copper. Likewise, high doses of copper may antagonize absorption of molybdenum.

Overexposure to molybdenum causes anemia, gout-like syndrome and increases uric acid levels. In experimental animals molybdenum toxicity causes weight loss, harmful changes of the liver, kidneys, and bones and impaired reflexes.

Cobalt
Cobalt in stainless steel is an alloy. None of the classifications of cobalt is valid for alloys. Cobalt dust may cause an asthma-like disease. Based on hard-metal workers, IARC has made a difference between cobalt metal with (2A) and without (2B)
tungsten. NTP’s 11th report on Carcinogens classifies cobalt sulfate as “Reasonably anticipated to be carcinogen.” ACGIH classifies cobalt as A3 Confirmed Animal Carcinogen with Unknown Relevance to Humans.

**Dermatological effects**

Stainless steels do not cause nickel sensitization by prolonged skin contact in human. However, nickel is classified as a skin sensitizer. It causes skin sensitisation in susceptible individuals through prolonged intimate contact with the skin (e.g. wearing jewelry).

Numerous patch tests have established that most stainless steels do not cause sensitization. However, studies have shown that, in some individuals already sensitized to nickel, close and prolonged skin contact with the re-sulfurized free-machining types of stainless steels with 0.15 – 0.35% S (416, 430F, 303, 303Cu) may cause an allergic reaction.

**Other observations**

Long-term experience of stainless steels in the most varied applications has demonstrated that these very resistant materials are eminently suitable where hygiene is of paramount importance (e.g. food processing and food preparation). NIOSH lists Welding exposure as the 10th largest cause of work-related asthma, but makes no distinction between stainless and carbon steel welding. There are some reports indicating that there is a risk of developing asthma from chromium (VI) compounds and nickel in welding fumes. In the European Union, stainless steel welding fume did not meet the classification criteria required to be listed as a “substance causing asthma.”

**12. Ecological Information**

No known harmful effects. No special precautions are required.

**13. Disposal Considerations**

If discarded, the material is classified as RCRA hazardous waste due to the chromium and manganese contents.

Recycle if possible. Surplus and scrap (waste) stainless steel is valuable and in demand for the production of prime stainless steel. Recycling routes are well established, and recycling is therefore the preferred disposal route.

**14. Transport Information**

Stainless steel products in the solid form are not classified as HAZMAT. No Label is required during transport.

**15. Regulatory Information**

See Table 3 for EPCRA/SARA information. For solid stainless steel products the required Label may be transmitted to the customer at the time of the initial shipment, see 29 CFR 1910.1200 (i)(2)(i).

**Inventories**

OSHA United States Included
TSCA United States Included

**EPCRA / SARA Section 302, 304, 311/312 and 313**

<table>
<thead>
<tr>
<th>Component</th>
<th>CAS #</th>
<th>Section 302 EHS</th>
<th>Section 304 Spill</th>
<th>Section 311/312 Hazard classes</th>
<th>Section 312 SARA Tier II</th>
<th>Section 313 Form R</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td>Reporting Quantity, lbs.</td>
<td></td>
<td>Threshold Planning Quantity, lbs.</td>
<td></td>
<td>By weight %</td>
</tr>
<tr>
<td>Chromium</td>
<td>7440-47-3</td>
<td>Not applicable</td>
<td>5,000</td>
<td>Chronic health hazard</td>
<td>10,000</td>
<td>10.5 – 19</td>
</tr>
<tr>
<td>Manganese compounds</td>
<td>N450</td>
<td>Not applicable</td>
<td>No RQ established</td>
<td>Chronic health hazard</td>
<td>10,000</td>
<td>0 – 1.25</td>
</tr>
</tbody>
</table>

California Safe Drinking Water and Toxic Enforcement Act (Proposition 65)

**WARNING:** This product contains or produces chemicals known to the State of California to cause cancer. (California Health and Safety Code §25249.5 et seq.)
16. Other Information

Basic information used to draw up this information:

References to key data:
OSHA, Standards 29 CFR.1910.1000 –1200
ANSI Z49.1:2005, Safety in Welding and Cutting
EPA Consolidated List of Chemicals Subject to the Emergency Planning and Community-Right-to-Know Act (EPCRA) and section 112(r) of the Clean Air Act.
DOT, Standards 49 CFR.172.101-102
National Toxicology Program, 11th Report on Carcinogens, 2005
ACGIH, TLVs and BEIs, 2006 edition
N. Becker: Cancer mortality among arc welders exposed to fumes containing chromium and nickel. Results of a third follow-up: 1989-1995
IMOA, International Molybdenum Institute
C.M. Fored: Parkinson's Disease and other Basal Ganglia or Movement disorders in a large nationwide cohort of Swedish welders, Occupational and Environmental Medicine, February 2006.

This MSDS replaces:
Outokumpu Stainless MSDS 100.1 dated 12.15.2004.

Prepared by:
Elisabeth Torsner
Vice President Technology
Outokumpu Stainless, Inc.
Elisabeth.Torsner@outokumpu.com

Disclaimer
The information contained in this document is based on the present level of our knowledge and experience. The information applies to this specific material as supplied. It may not be valid for this material if it is used in combination with any other material or in any other product form.

Availability
All Outokumpu Stainless US MSDS are available at the Outokumpu website. To find them go to http://www.outokumpu.com/stainless/na and click on the MSDS sidebar.